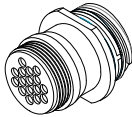
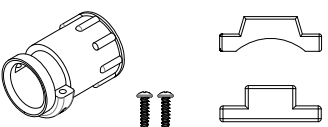


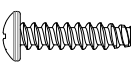
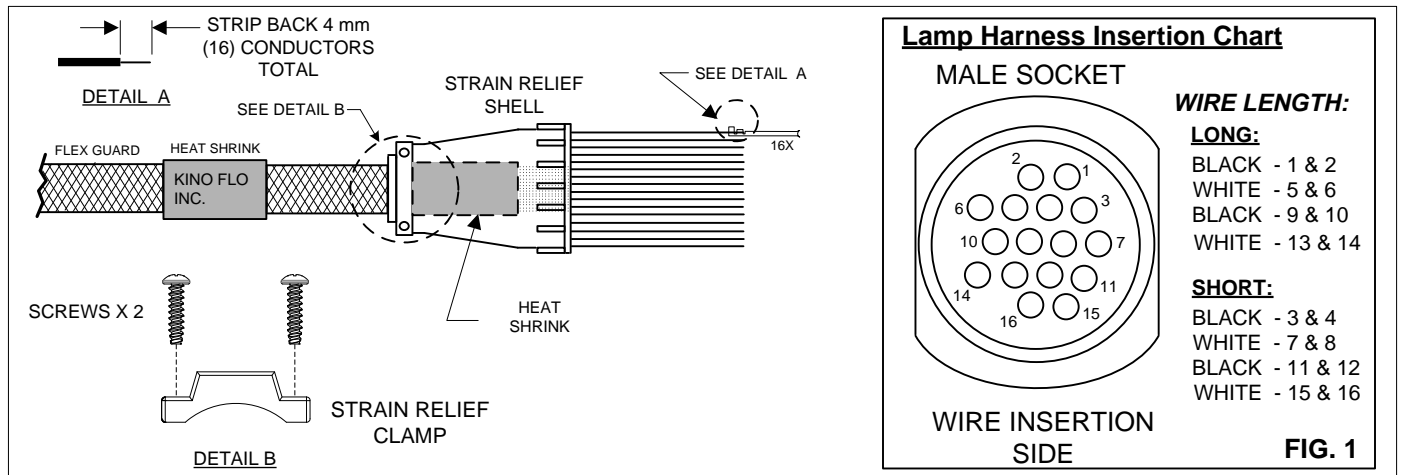




QTY	PART	DESCRIPTION	PART NO.
1		CT-CPC-RECEPT-R/S-16PIN	1270032
1		STRAIN RELIEF CPC #17L	2160032
20		R/CT-CPC-PIN-22AWG-CRIMP	1270003
1		HEAT SHRINK 1/2" BLK W/YEL "KINO"	2870016
2		SCREW #4 1/2" PAN PHIL HI/LO CPS	2020001



REPAIR INSTRUCTIONS:

- 1) CUT OFF DAMAGED CONNECTOR(S) WITH WIRE SIDE CUTTERS.
- 2) STRIP BACK INDIVIDUAL WIRES 4mm.
- 3) POSITION HEAT SHRINK SLEEVE 3"-4" (76mm-101mm) FROM END OF HARNESS.
- 4) USE AMP CRIMPING TOOL (KINO FLO PART # AMP-2) TO CRIMP PINS OR SOCKETS TO INDIVIDUAL WIRES.
- 5) PASS CRIMPED PINS OR SOCKETS THROUGH STRAIN RELIEF SHELL.
- 6) INSERT PINS OR SOCKETS INTO CONNECTOR FOLLOWING COLOR CODES ON **INSERTION CHART** (FIG. 1).
- 7) SLIDE THE HEAT SHRINK FORWARD TO THE BACK OF CONNECTOR. ENSURE THAT THE HEAT SHRINK EXTENDS OUTSIDE OF THE STRAIN RELIEF SHELL. FLEX GUARD SHOULD ALSO EXTEND INTO THE STRAIN RELIEF SHELL. APPLY HEAT FROM A HEAT GUN.
- 8) SCREW STRAIN RELIEF SHELL TO CONNECTOR. USE THE 2 LONGER SCREWS TO HOLD DOWN THE STRAIN RELIEF CLAMP.